

CLAIMS

1. A method for obtaining antique-look slabs (10) made of stone agglomerate material which includes:
- a first step of crushing the various materials of which the agglomerate consists;
 - a second step of mixing the crushed materials, to obtain as homogeneous a product as possible, during which the binding resins are added;
 - a third step of preparation of a shaped die on the base of which there is a first layer of paper, advantageously polyethylene-coated paper;
 - a fourth step of pouring the crushed materials into the die;
 - a fifth step of covering the pressed agglomerate material with a second layer of paper, advantageously polyethylene-coated paper;
 - a sixth step of pressing and compacting the agglomerate, during which the desired shape is obtained;
 - a seventh step of hardening the sheet or panel (10) at a predetermined temperature;
 - an eighth step of separating the second layer of paper from the sheet (10);
- in which the step of separating the second layer of paper from the sheet (10) is performed by simply lifting and removing the second layer of paper substantially in a single piece, leaving the sheet (10) with an antique-look surface (11) in view.
2. The method according to claim 1, in which a step of polishing the sheet (10) is performed in order to

obtain an impermeable surface layer on the surface of the sheet in view.

3. The method according to claim 2, characterised in that the polishing step is performed using titanium grinding wheels designed not to alter the configuration of the surface (11) in view.
4. The method according to claim 1, characterised in that said paper is a polyethylene-coated paper that is impregnated with sprayed polyethylene.
5. A slab or panel (10) made of stone agglomerate material, characterised in that it has a surface (11) in view which has evenly distributed ridges (12) and depressions (13) designed to give it an antique look.
6. The slab (10) according to claim 5, characterised in that the surface (11) in view has a polished and impermeable surface layer.
7. The slab (10) according to claims 6, characterised in that the edges (15) are smooth, regular and squared.
8. The slab (10) according to claim 6 characterised in that it is made by means of a process according to one of the claims from 1 to 5.